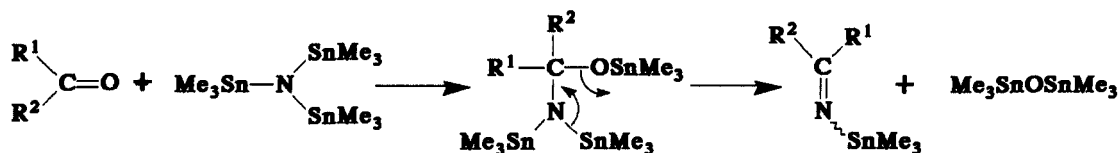


The reaction represents the heteroatom variant of the general carbonyl olefination given by any geminal dimetallic compound possessing at least one carbon metal bond capable to add to a carbonyl group³.

Ketones, bearing an hydrogen atom in α position to the carbonyl group, fail to produce the silylimines since in this case the strongly basic organometallic reagent attacks an α -hydrogen affording the corresponding lithium enolate. Enolizable aldehydes were supposed to behave in the same way^{2b}. This notwithstanding we have found that the preparation of such metalloimines is easier than one might expect^{2c} (*vide infra*).

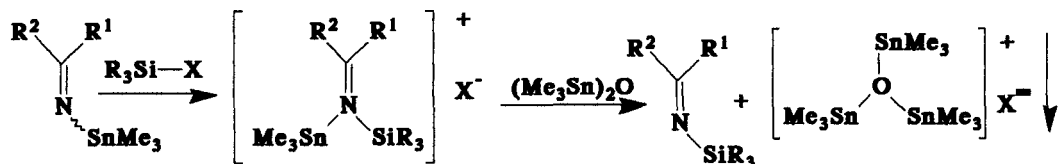
3. Reaction of carbonyl compounds with tris(trimethylstannyl)amine⁴.

This new method has been developed in our laboratories and allows the preparation, in good yield and under very mild conditions, of stannyl imines from enolizable and non enolizable aldehydes and ketones. The reaction involves an addition-elimination reaction of the type discussed for the Rochow's procedure. The organometallic reagent is, in this case, the tris(trimethylstannyl)amine⁵ easily prepared from trimethyl tin chloride and lithium amide.



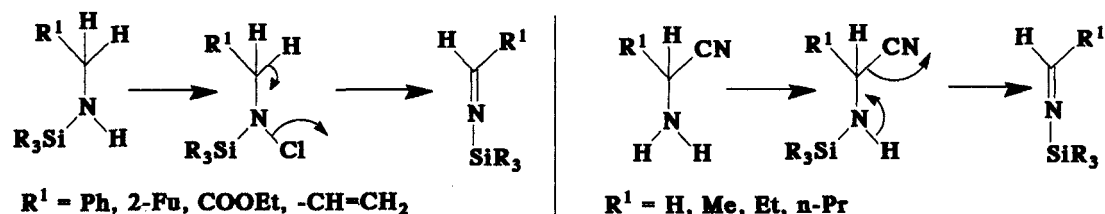
$\text{R}^1 = \text{Ph}$, $\text{R}^2 = \text{H}$; $\text{R}^1 = \text{Fu}$, $\text{R}^2 = \text{H}$; $\text{R}^1 = \text{Me}$, $\text{R}^2 = \text{Ph}$; $\text{R}^1 = \text{C}_7\text{H}_{15}$, $\text{R}^2 = \text{H}$; $\text{R}^1 = \text{R}^2 = -(\text{CH}_2)_5-$

Since the tris(trimethylstannyl)amine does not show strong basic properties, the α -deprotonation is completely suppressed thus allowing a facile preparation of stannylimines even in the case of enolizable ketones and aldehydes. An interesting feature of the stannylimines is the possibility to undergo a transmetalation reaction with trialkylsilylchloride (e.g. chloro *ter*-butyl dimethyl silane) to give the corresponding N-silylimine and tris(trimethyltin) onium chloride, which spontaneously precipitates from the solution. Removal of this precipitate by filtration allows the preparation of almost pure solution of silylimines.



$\text{R}^1 = \text{Ph}$, $\text{R}^2 = \text{H}$; $\text{R}^1 = \text{Fu}$, $\text{R}^2 = \text{H}$; $\text{R}^1 = \text{Me}$, $\text{R}^2 = \text{Ph}$; $\text{R}^1 = \text{C}_7\text{H}_{15}$, $\text{R}^2 = \text{H}$.

4. Finally, N-trimethylsilylimines can be prepared by base-induced elimination of vicinal substituents from N-silyl amines⁶.



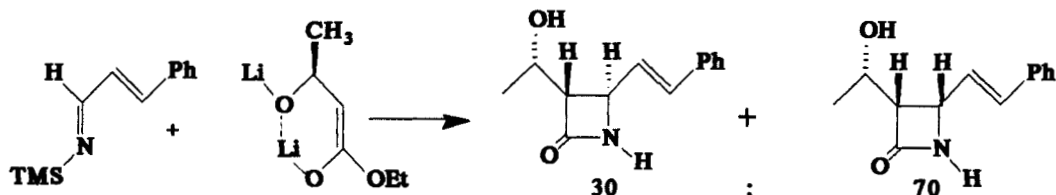
REACTIVITY OF N-METALLO IMINES

A. Synthesis of β -lactam

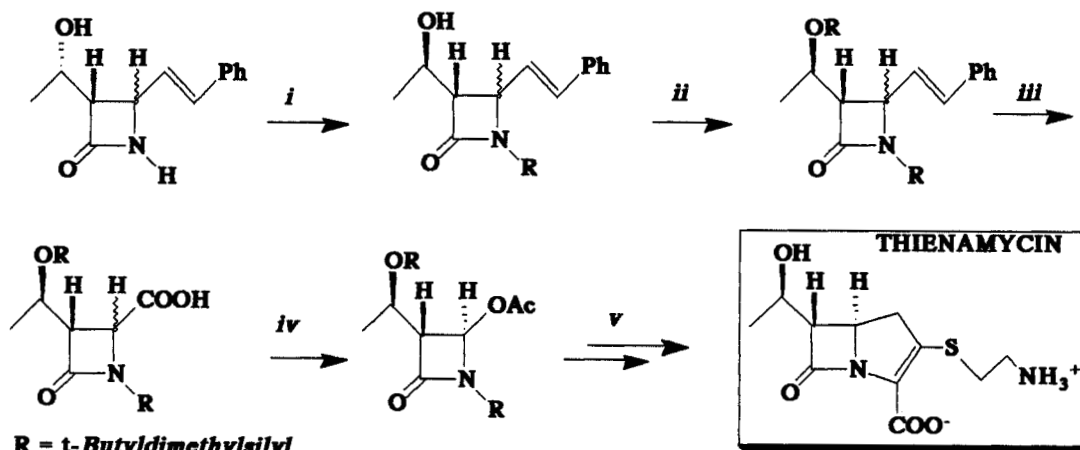
The first application of trimethylsilylimines in our laboratories⁷ is concerned with the preparation of a chiral key intermediate in the synthesis of thienamycin and related carbapenems and penems.

The trimethylsilylcinnamylideneimine, prepared from cinnamyl aldehyde and LiHMDSA was reacted with the lithium enolate of (*S*)-3-hydroxy ethyl butyrate, to give rise to a 70/30 mixture of two diastereomeric β -lactams. By this way the original stereocenter in the

nucleophilic partner has been utilized to induce in a 1,2 lk manner with very high diastereoselectivity (96/4) the new chirality at the adjacent C₃ stereocenter of the forming azetidinone. A lower diastereoselectivity is observed for the C₄ stereocenter. The high induction on the C₃ carbon atom may be explained by assuming a cyclic form of the enolate as result of the coordinating effect of one of the lithium cations so that a preferred attack of the electrophilic imine from the less hindered face of the diastereotopic plane takes place.

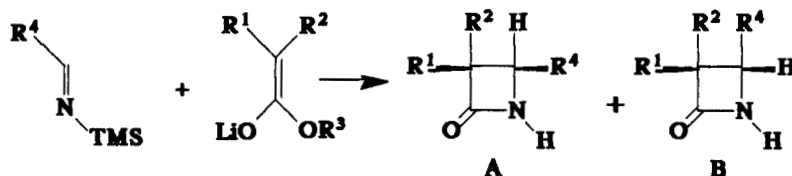


The elaboration of the mixture of the *cis* and *trans* stereoisomers includes the inversion of the configuration of the hydroxy functionality in the side chain *via* Mitsunobu procedure, the oxidative cleavage of the styryl group followed by the radical decarboxylation of the mixture of carboxylic acids obtained by means of lead tetracetate to give the corresponding 4-acetoxy derivative as a single *trans* isomer.



i: DEAD, TPP, HCOOH and then NaOH; *ii*: TBDMSCl, Imidazole; *iii*: O₃, Jones; *iv*: Pb(OAc)₄; *v*: Ref. 8

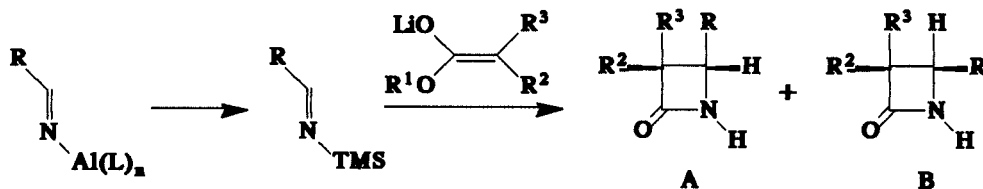
This synthetic strategy allowed us to introduce the natural configuration on the C-3 and C-4 stereocenters of the azetidinone using as chiral auxiliary the nucleophilic partner of the cycloaddition reaction. However, there are some β -lactam antibiotics bearing no asymmetric center in the C-3 side chain⁹. For the enantiospecific synthesis of these compounds the asymmetry has been incorporated in the electrophilic component of the cycloaddition reaction starting from a chiral metallo imine. The choice of this alternative relates to our results on the possibility of building up the azetidinone ring using enolizable metallo-imines^{1,2}. As a matter of fact we have recently demonstrated that enolizable silylimines, despite the presence of an acidic hydrogen in alfa position to the iminic carbon, can be used as electrophilic partner in the enolate-imine cycloaddition reaction.



R ¹	R ²	R ⁴	Y%	A	B
CH ₃	CH ₃	i-C ₃ H ₇	60		
CH ₃	CH ₃	C ₂ H ₅	40		
	H	CH ₃	40	90	10
	H	C ₂ H ₅	58	90	10
	H	i-C ₃ H ₇	30	8	92
Ph(CH ₂) ₂ N	H	CH ₃	38	95	5
C ₂ H ₅	H	C ₂ H ₅	44	92	8

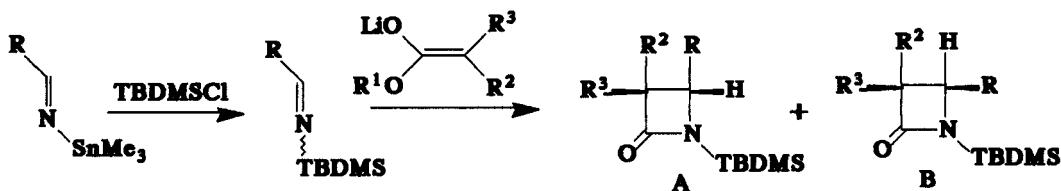
A high *cis*-stereoselectivity is observed, except in the case of silylimines with branched side chain where the reverse *trans*-stereoselectivity takes place. An interesting application of this methodology is given by the use of the enolate of STABASE-glycin ethyl ester¹⁰ as nucleophilic partner. This substrate allows the introduction of an amino group in position 3 of the β -lactam ring and is therefore particularly useful for the synthesis of monobactams¹¹.

An interesting alternative to this methodology for preparing 4-alkylsubstituted azetidinones starting from nitriles is represented by the use of aluminum imines as intermediates¹. These imines can be obtained from nitriles by addition of different aluminum hydrides (DIBAH, Red Al, Lithium triethoxy aluminum hydride, Lithium diisobutyl butyl aluminum hydride). Since the aluminum imines or the corresponding ate complexes upon reaction with ester enolates gave azetidinones in pour yields, they have been converted to silylimines by transmetalation with trimethylchlorosilane¹. The resulting silylimines, when reacted *in situ* with ester enolates, afforded the expected β -lactams (A) and (B) in yield ranging from 40 to 70 %.



R	R ²	R ³	Y%	A	B
2-Furyl	CH ₃	CH ₃	60		
2-Furyl	H	Et	56	70	30
2-Furyl	H		40	95	5
p-MeOPh	H	Et	68	90	10
2-Thienyl	H	Et	50	75	25
2-Thienyl	H		38	90	10
n-C ₃ H ₇	H	Et	40	75	25

Taking advantage of the easy metal-metal exchange shown by stannyl imines, we prepared by transmetalation with *ter*-butyldimethylsilyl chloride, the corresponding silylaldimines whose metal-nitrogen bond, because its resistance to hydrolytic conditions, survives in the cycloaddition product.

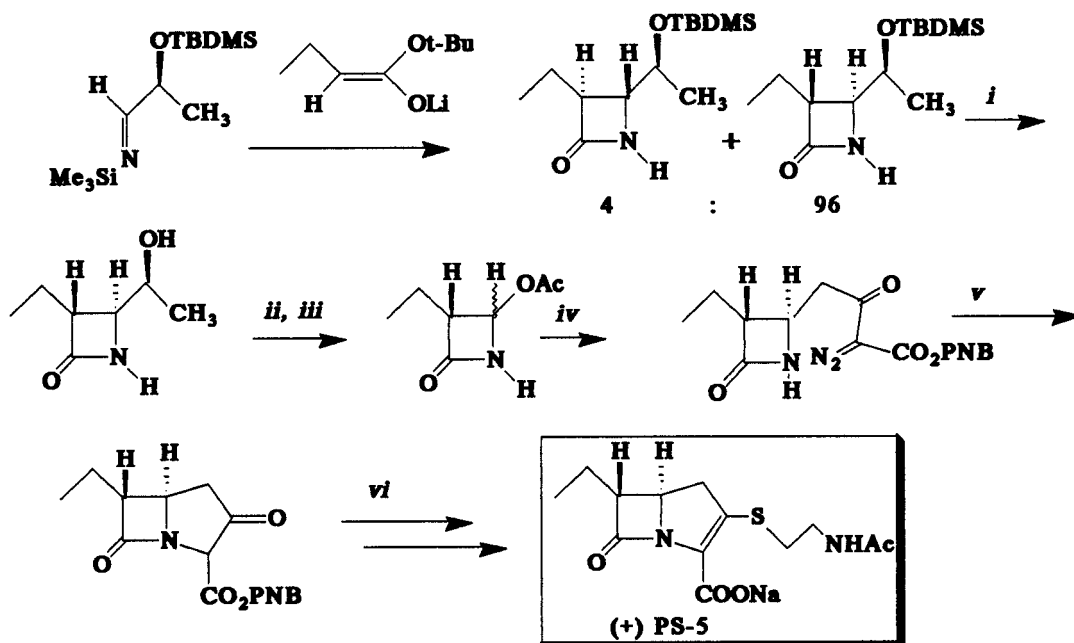


R	R ²	R ³	Y%	A : B	
2-Furyl	CH ₃	CH ₃	60		
2-Furyl	C ₂ H ₅	H	56	80	20
Cinnamyl	CH ₃	CH ₃	45		
Phenyl	C ₂ H ₅	H	38	75	25
2-Furyl		H	20	n.d.	

The synthesis of azetidiones starting from chiral N-metallo imines, bearing in α -position an oxygen atom, provides a convenient method for the diastereo- and enantioselective synthesis of β -lactam derivatives.

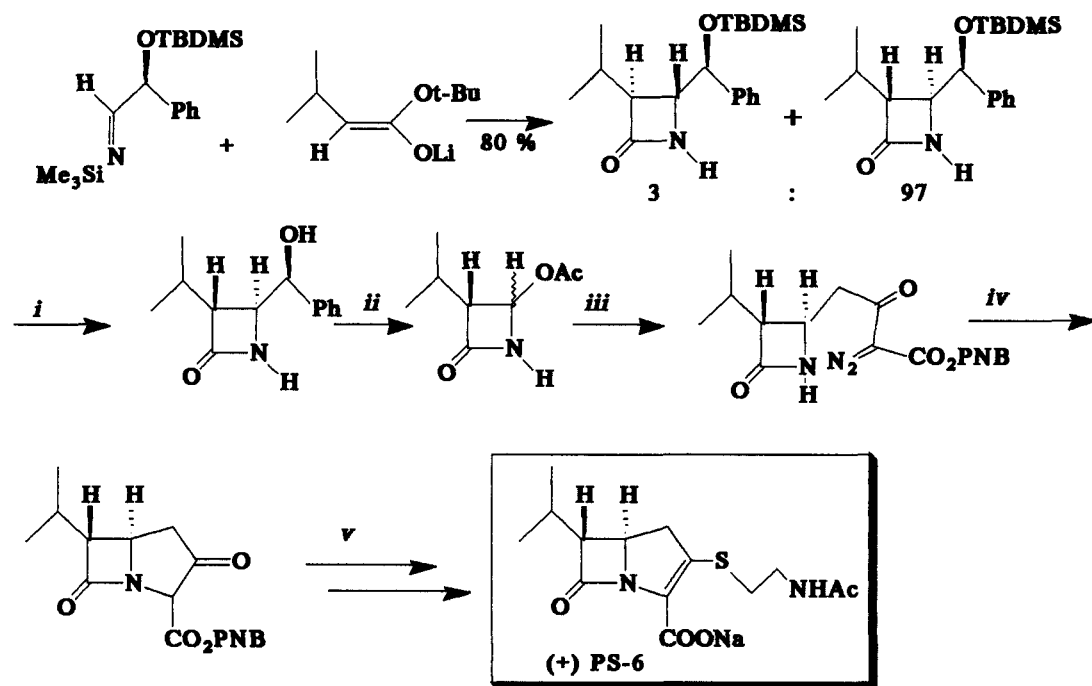
The usefulness of this approach is illustrated by the synthesis of the carbapenems (+)-PS-5¹² and (+)-PS-6¹³ and the monobactam Aztreonam¹³ reported below.

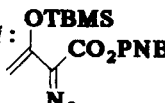
The synthesis of the antibiotic (+)-PS-5 was achieved by treatment of the N-trimethylsilylimine of (S)-lactic aldehyde and the lithium enolate of ter-butyl butanoate. The reaction affords in a yield up to 62% a 96:4 mixture of the trans azetidione with the natural configuration at the C-3 and C-4 stereocenters, together with the other trans diastereoisomer. The synthetic plane was completed, after deprotection of the hydroxyl group, via sequential Jones and Bayer-Villinger oxidation. The acetoxy derivative, thus obtained, was converted to the natural carbapenem following the well established Merck procedure⁸.



i: HF; CH₃CN; *ii*: Et₂O, H₂CrO₄; *iii*: MCPBA, EtOAc; *iv*: ZnCl₂; *v*: Rd(OAc)₄; *vi*: Ref. 8

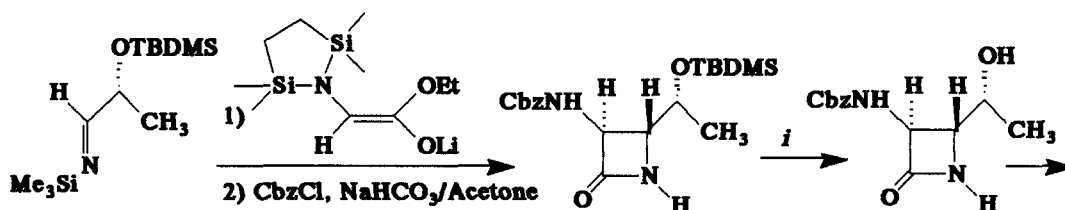
A higher yielding and shorter procedure was developed for the synthesis of (+)-PS-6. In this case the *N*-silylimine of the (*S*)-mandelic aldehyde was used. Cycloaddition of this substrate with the lithium enolate of *tert*-butylisovalerate affords the expected azetidinone in 80% chemical yield and 97/3 diastereoselectivity. The more abundant isomer presenting the natural configuration was desilylated and treated with lead tetracetate, in boiling benzene, to give in one step, through a radical fragmentation reaction, the acetoxy derivative in a 1/1 3(*R*),4(*R*) and 3(*R*),4(*S*) diastereomeric mixture. Displacement of the acetoxy group with the silylenolether of the *p*-nitrobenzylester of diazoacetoacetic acid in the presence of zinc chloride afforded the C-4 alkylated product as single *trans* isomer. This intermediate was further elaborated to the final enantiomerically pure (+)-PS-6 following the previously reported procedure.

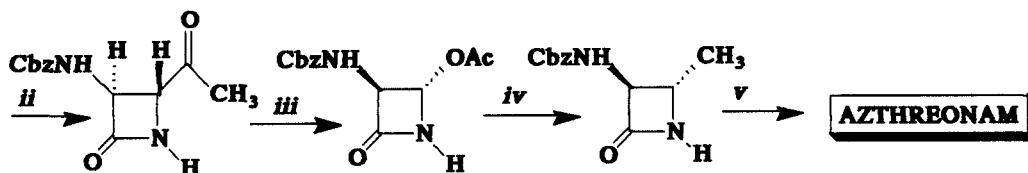


i: TBAF/THF; *ii*: Pb(OAc)₄/Benzene; *iii*:  / ZnCl₂; *iv*: Rd(OAc)₄; *v*: Ref. 8

Finally, in the synthesis of Aztreonam, in order to introduce the required amino group at the C-3 position of the azetidinone ring, the lithium enolate of the STABASE-glycin ethyl ester was used as nucleophilic component, while the silylimine of the *R*-lactic aldehyde was necessary to achieve the natural 3*S*,4*R* configuration.

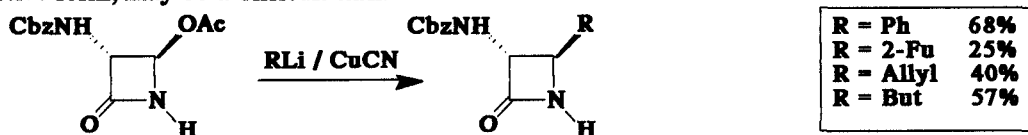
The cycloaddition affords in 80% yield exclusively the 3*S*,4*R* diastereoisomer which was isolated as carbobenzoxy derivative. Transformation of the C-4 side chain, following the procedure reported for the synthesis of (+)-PS-5, gives, in good overall yield, the 4-acetoxy derivative as *trans* isomer. The C-4 methyl group of Aztreonam has been then introduced *via* displacement of the acetoxy group by dimethyl lithium cyanocuprate.



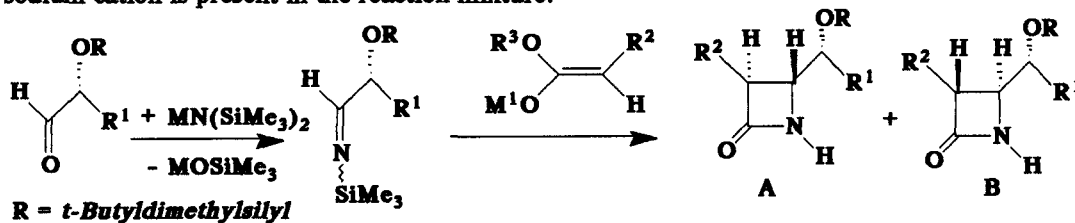


i: 5% HF in CH₃CN_{aq}; ii: Jones; iii: MCPBA; iv: (CH₃)₂CuCNLi; v: Ref. 11

Following this procedure we prepared, starting from the (S)-lactic aldehyde, a variety of new homochiral 3-amino-4-substituted azetidiones, whose alternative preparation in optically active form, may be a difficult task.



Concerning the stereochemistry of the cycloaddition using silylimines of α -hydroxy aldehydes, it is worth mentioning that only trans azetidiones have been obtained. The stereochemical outcome of this reaction is strongly affected by the nature of the cations present in the reaction mixture. The highest diastereoselectivity is observed when lithium enolates and silylimines prepared with LiHMDSA are used. In contrast, when NaHMDSA is used either for the preparation of the enolates or as source of the iminic nitrogen, the diastereoselectivity drops dramatically. The almost complete 1k-induction of the stereocenter present in the side chain of the imine upon the C-4 stereocenter of the β -lactam observed in the case of the lithium-lithium couple, may be explained by assuming a coplanarity of the nitrogen and the oxygen atoms of the imine due to the chelation of a lithium cation so that a preferred attack by the nucleophile from the less hindered face of the diastereotopic plane takes place. This mechanistic hypothesis is substantiated by the much lower diastereoselectivity observed when the less coordinating sodium cation is present in the reaction mixture.



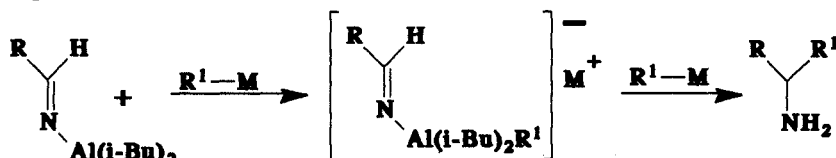
R = *t*-Butyldimethylsilyl

M	M ¹	R ¹	R ²	R ³	Y%	A:B
Li	Li	CH ₃		C ₂ H ₅	76	98:2
Li	Li	CH ₃	C ₂ H ₅	<i>t</i> -C ₄ H ₉	60	97:3
Li	Li	Ph	C ₂ H ₅	<i>t</i> -C ₄ H ₉	70	97:3
Li	Li	Ph	<i>i</i> -C ₃ H ₇	<i>t</i> -C ₄ H ₉	80	98:2
Li	Na	CH ₃		C ₂ H ₅	50	60:40
Li	Na	CH ₃	C ₂ H ₅	<i>t</i> -C ₄ H ₉		
Na	Li	CH ₃		C ₂ H ₅	73	55:45
Na	Li	CH ₃	C ₂ H ₅	<i>t</i> -C ₄ H ₉	38	70:30
Na	Na	CH ₃		C ₂ H ₅	33	50:50

B. Synthesis of primary amines

Metallo-imines may add other kinds of nucleophile than ester enolates.

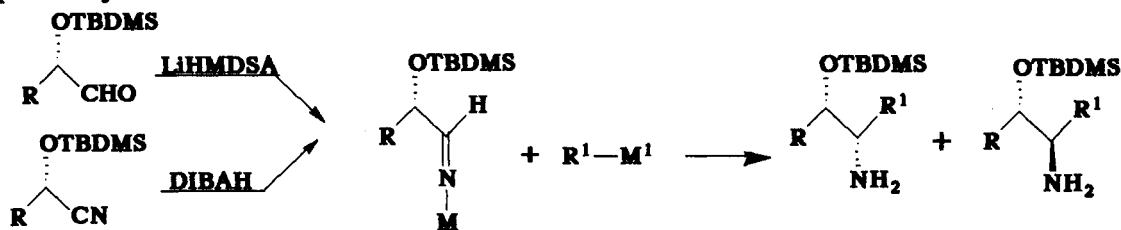
Recently we have developed a method to obtain primary amines from nitriles via the corresponding aluminum imines¹⁴. In fact, the addition of DIBAH to a nitrile, followed by treatment of the intermediate aluminum imine with two equivalents of a lithium alkyl or a Grignard reagent, affords the corresponding primary amines in good yields.



R	R ¹	M	Y%
Ph	Allyl	MgCl	98
2-Furyl	n-Butyl	Li	72
Ph	Benzyl	MgCl	46
n-Butyl	Allyl	MgCl	50
2-Furyl	Allyl	MgCl	70
2-Thienyl	n-Butyl	Li	96
2-Thienyl	Allyl	MgCl	98
n-Octyl	Allyl	MgCl	96

The usefulness of the reaction is demonstrated by the variety of the starting nitriles and the organometallic reagents that may be used, the yield ranging from 46 to 98 %.

An interesting extension of this methodology comes out from the addition of DIBAH to α -silyloxynitriles. The resulting aluminum imines represent a good starting material for the diastereo- and enantioselective synthesis of various aminoalcohols of biological interest. Preliminary experiments show that butyllithium adds to the aluminum imine of mandelic aldehyde to give a mixture of syn-anti diastereoisomers in a 91:9 ratio and 48% yield. Similar results can be obtained starting from the corresponding silylimines, arising from aldehydes as previously described.



These results can be a good starting point to develop a general strategy for the diastereo- and enantio selective synthesis of chiral amino alcohols.

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